

Lottus Chair



Ecological data sheet

Enea with the environment:

At Enea, we show our concern for the natural environment through a design and manufacturing philosophy that considers the following environmental criteria:

Simplicity: During the design process, we strive to minimise the number of components, achieving a perfect interrelation between them.

Recycling and reuse: We use recycled and recyclable materials for the manufacture of our designs, as well as a simple disassembly mechanism that facilitates the recycling and reuse of the materials.

Use of non-hazardous materials: We work to reduce and replace the use of materials which are hazardous or harmful to the environment.

Health and safety of the team: We care for the health of our staff by promoting optimum working conditions.

Scope of this declaration

Materials: It includes all activities required for the extraction and processing of raw materials that are finally acquired by Enea.

Production: Includes manufacturing tasks to convert raw materials into Enea's final products.

Transport: Stage at which the final product is transported to its final destination.

Use: The period of effective use of the product, which does not significantly influence the environmental impact evaluated in the life cycle.

End of life: Those needing to dispose of a chair or table must take it to a collection point. Wood and cardboard materials are considered recyclable, whereas the rest will be managed appropriately.



Sustainable collection

The LOTTUS chair has been designed according to ecological criteria adapted to sustainable development. The whole life cycle, from material selection to reuse or recycling, has been analysed, assessing the possibilities for improvement from a technical, economic, and environmental point of view.

From the beginning, all processes have been subjected to a rigorous quality policy, which has led us to obtain the following certifications:

1. Quality Certification **UNE-EN ISO 9001**.
2. Ecodesign Management System Certificate **UNE-EN ISO 14006**. This sets out the requirements of an environmental management model from the design stage, and allows for the incorporation of systematic identification, monitoring, and continuous improvement.
3. Environmental Management System Certificate according to Quality Certification **UNE-EN ISO 14001**.
4. Low VOC Emissions Certificate according to **INDOOR ADVANTAGE GOLD** Quality Certification.

All these processes, controls, and selection of materials guarantee the high quality of our products in terms of strength, durability, and their final finish, and with a commitment to Sustainable Development. Our aim is to meet current needs without compromising future resources.

Life cycle

1. This phase considers the transport of materials from their place of origin, and whether they have undergone any kind of processing. For calculation purposes, this is included in the Manufacturing Phase.

2. This stage accounts for the processing of raw materials purchased to produce the final product.

3. This phase considers both the packaging required to transport the final product, and the transport of the product itself. For calculation purposes, it is divided into two stages: packaging and transport.

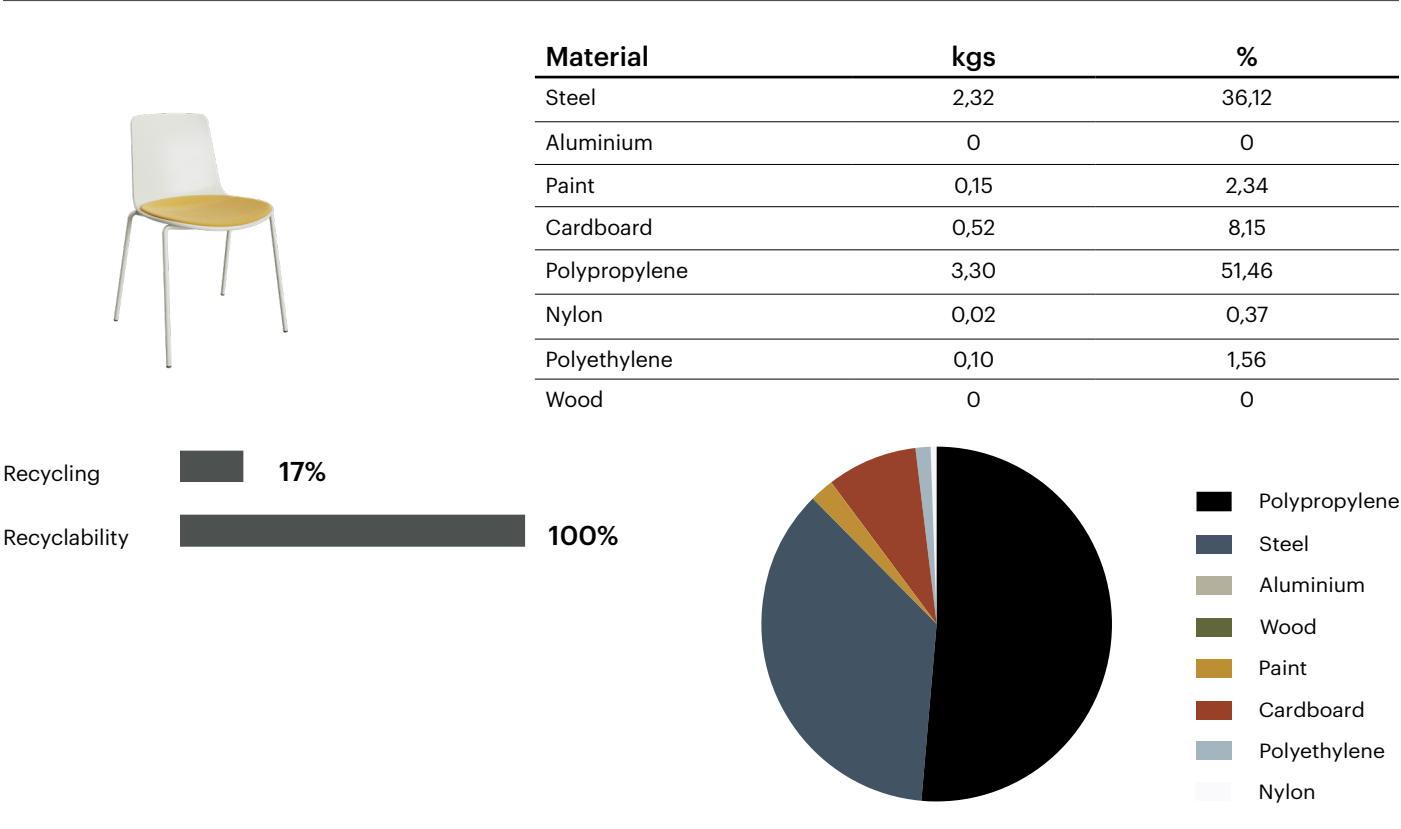
4. In the use phase, no special maintenance is required (just cleaning with soap and water). With a long life, these materials will be negligible in comparison to the other materials in the Life Cycle Analysis.

5. The END OF LIFE phase considers the different final destinations of the materials that make up the product.

Lottus Chair 4L

Designed by: Lievor Altherr Molina

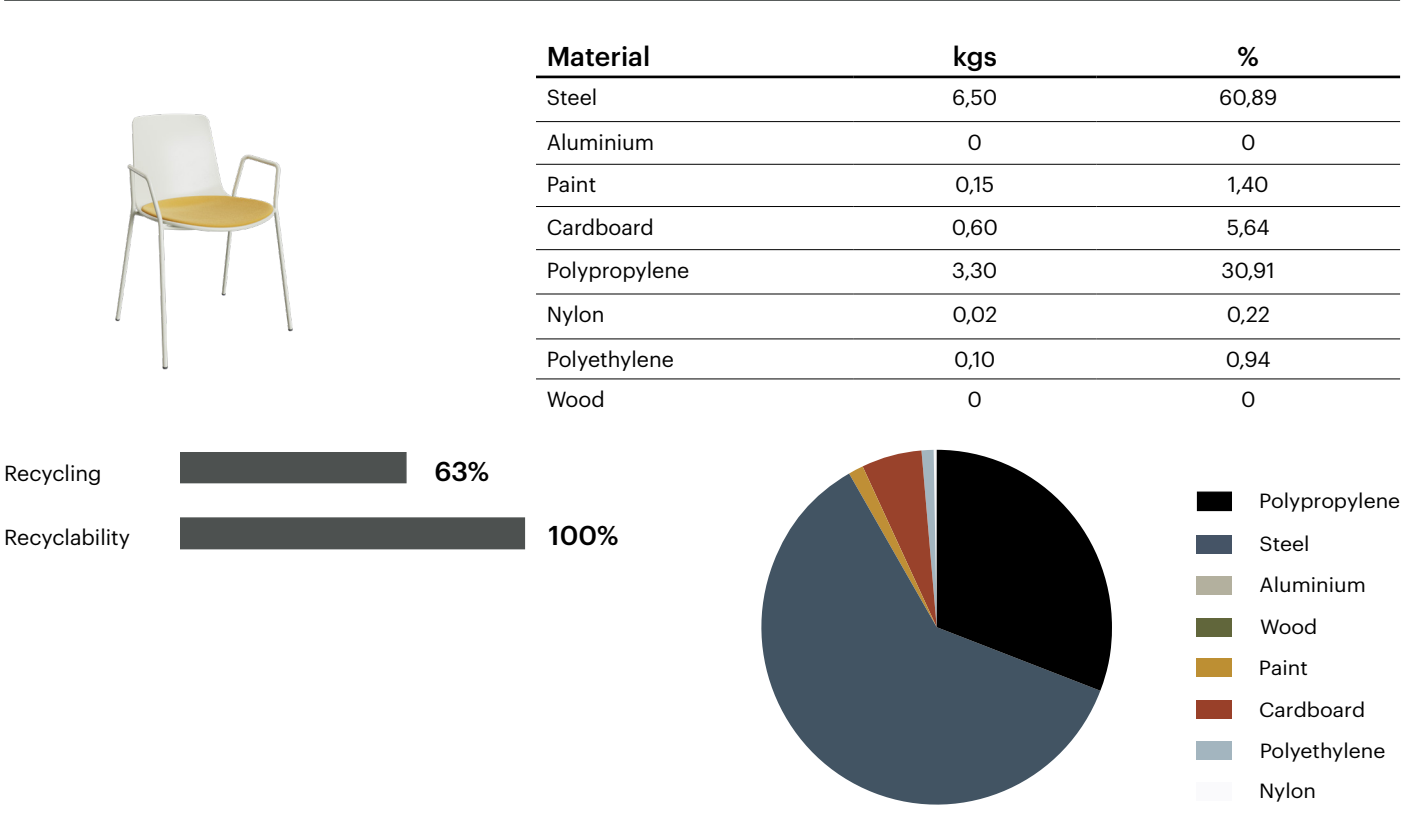
SI007009



Lottus Chair 4L with Steel Arms

Designed by: Lievor Altherr Molina

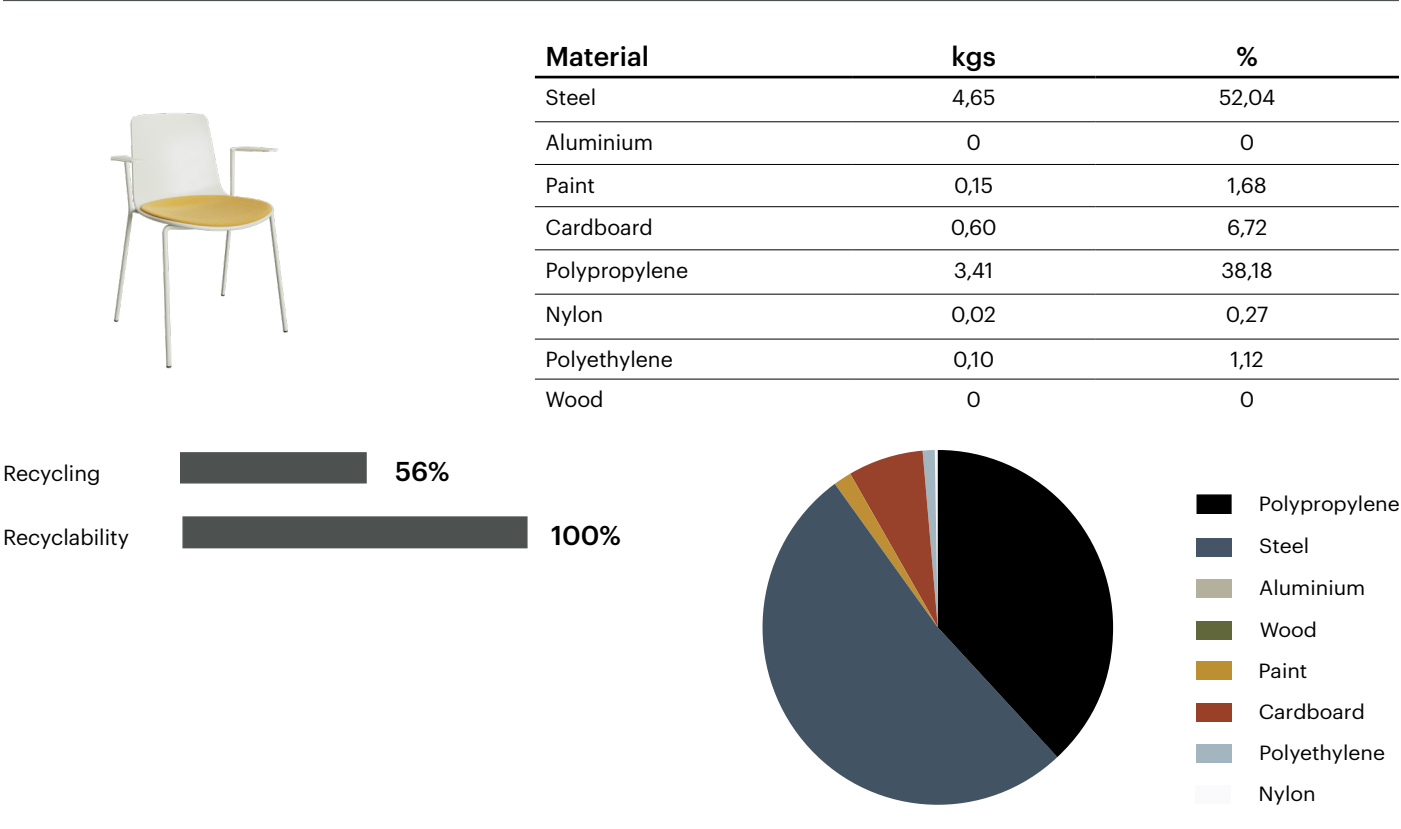
SI007011



Lottus Chair 4L with Wings Arms

Designed by: Lievor Altherr Molina

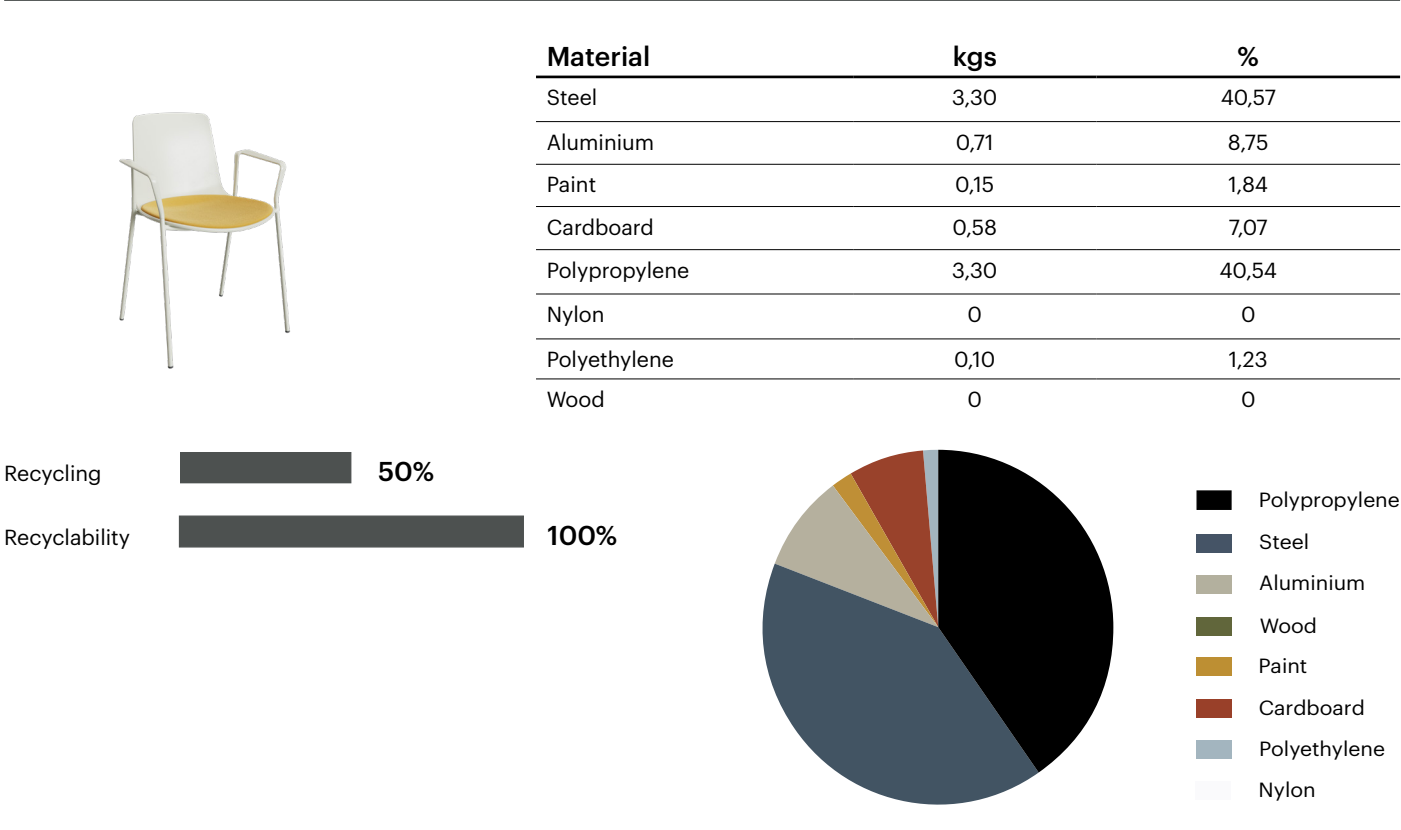
SI007013



Lottus Chair 4L with Aluminium Arms

Designed by: Lievor Altherr Molina

SI007012



Lottus Chair 4L with Wheels

SI007032

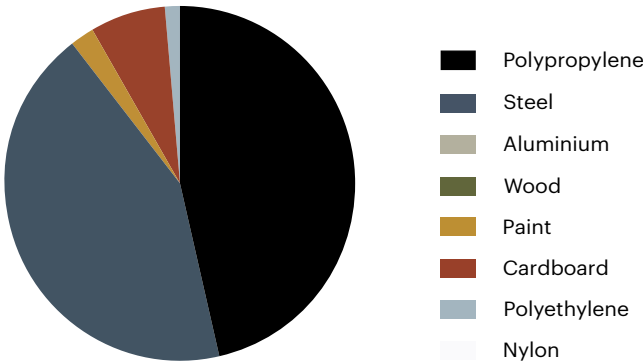
Designed by: Lievor Altherr Molina



Material	kgs	%
Steel	3,19	43,26
Aluminium	0	0
Paint	0,15	2,03
Cardboard	0,51	6,93
Polypropylene	3,42	46,42
Nylon	0	0
Polyethylene	0,10	1,36
Wood	0	0

Recycling 49%

Recyclability 100%



Lottus Chair 4L Wood

SI007008

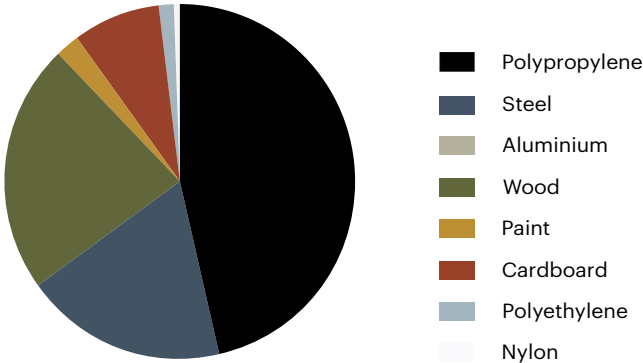
Designed by: Lievor Altherr Molina



Material	kgs	%
Steel	1,26	18,64
Aluminium	0	0
Paint	0,15	2,22
Cardboard	0,55	8,10
Polypropylene	3,14	46,44
Nylon	0,02	0,36
Polyethylene	0,10	1,48
Wood	1,54	22,75

Recycling 28%

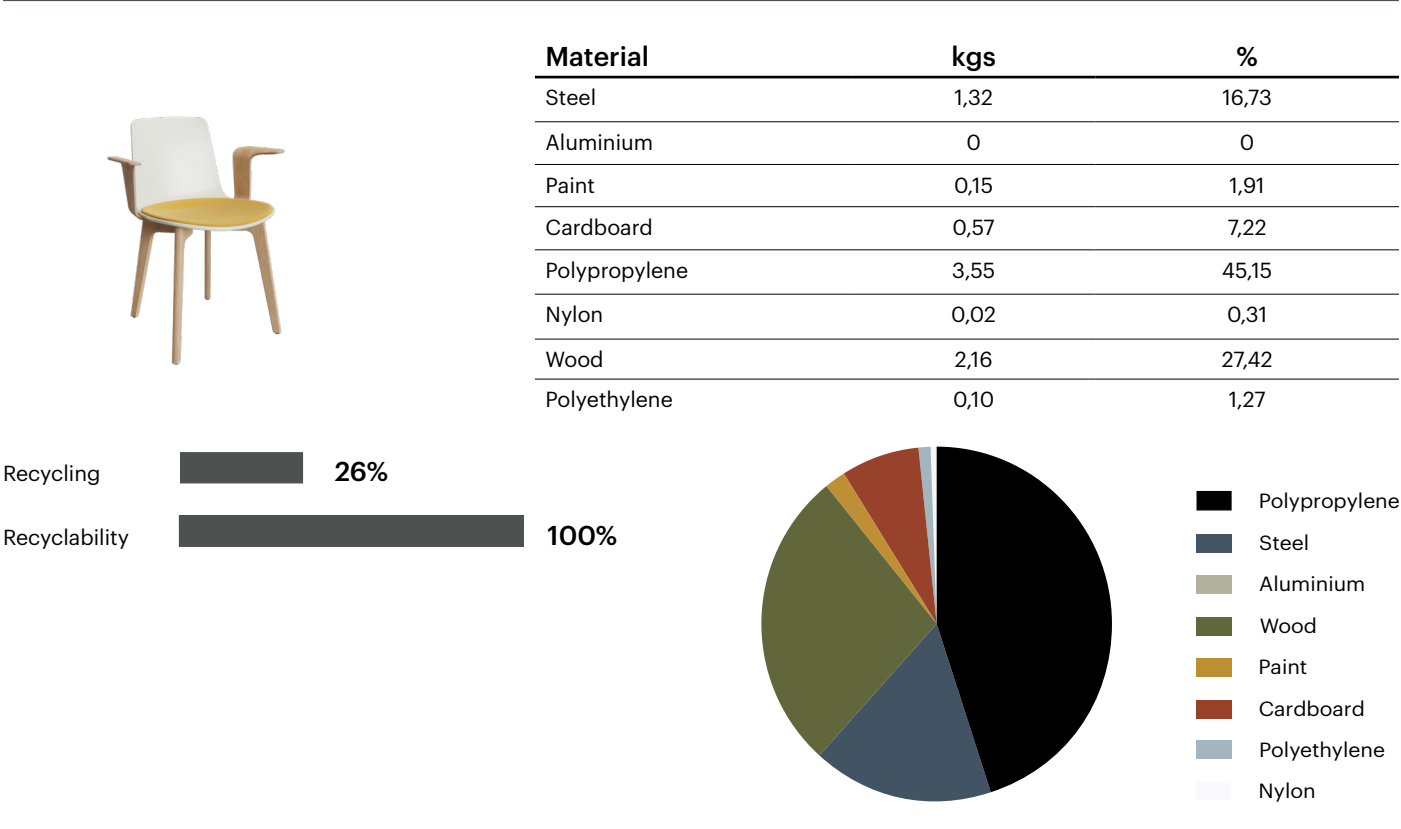
Recyclability 100%



Lottus Chair 4L Wood with Wood arms

Designed by: Lievor Altherr Molina

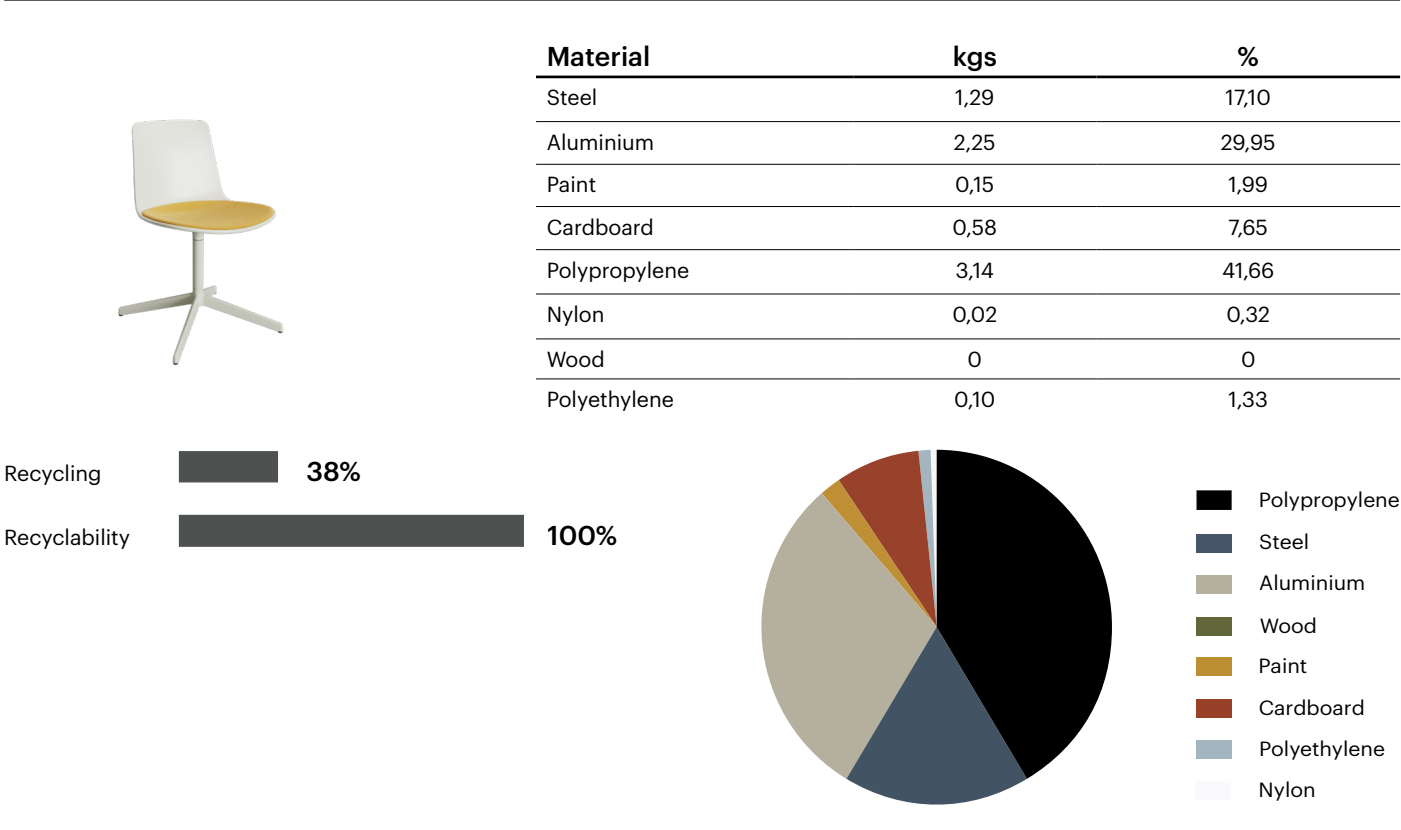
SI007016



Lottus Chair 4R fix

Designed by: Lievor Altherr Molina

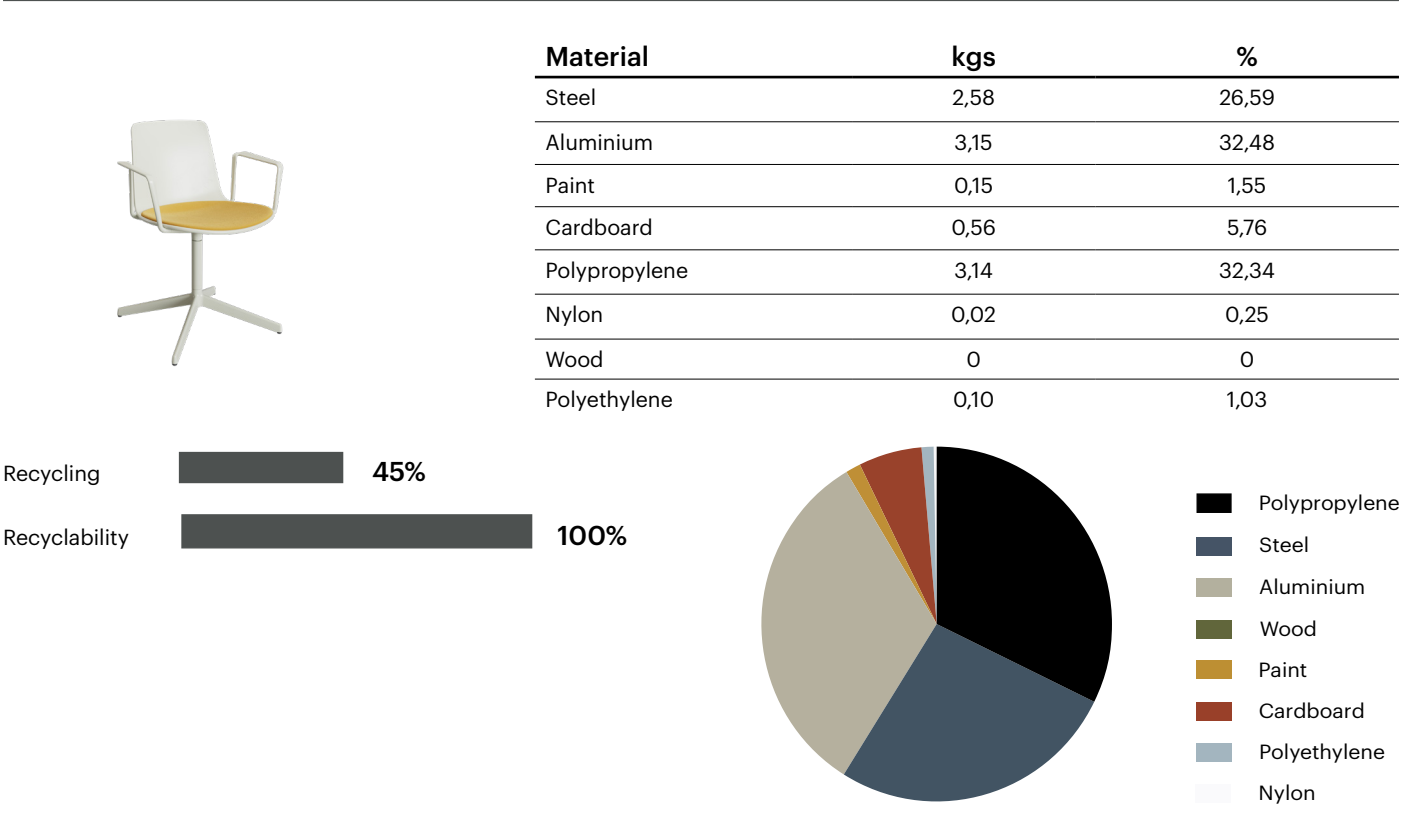
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Lottus Chair 4R fix with Aluminium arms

Designed by: Lievor Altherr Molina

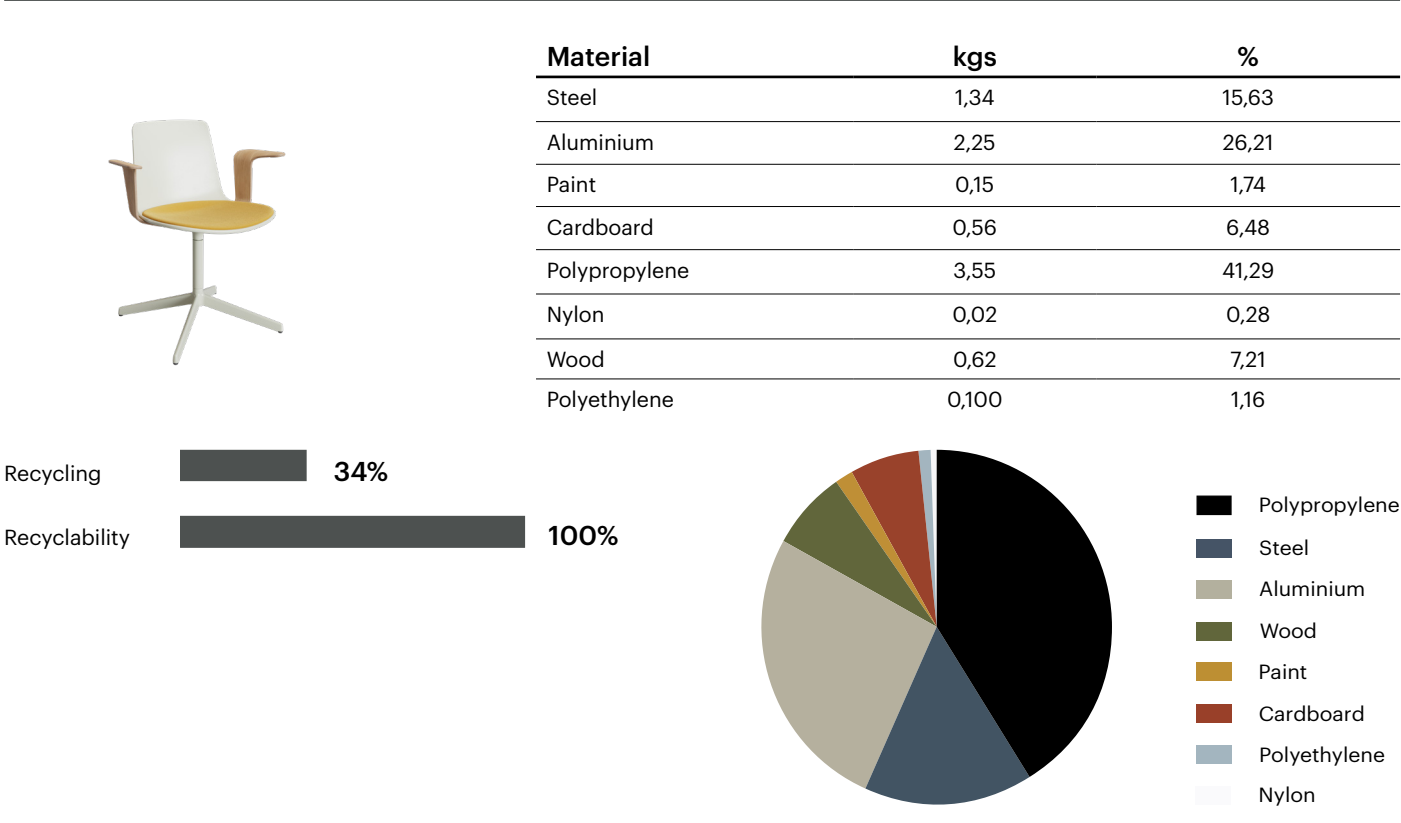
SI007043



Lottus Chair 4R fix with Wood arms

Designed by: Lievor Altherr Molina

SI007044



Lottus Chair 4R fix with Wheels

SI007003

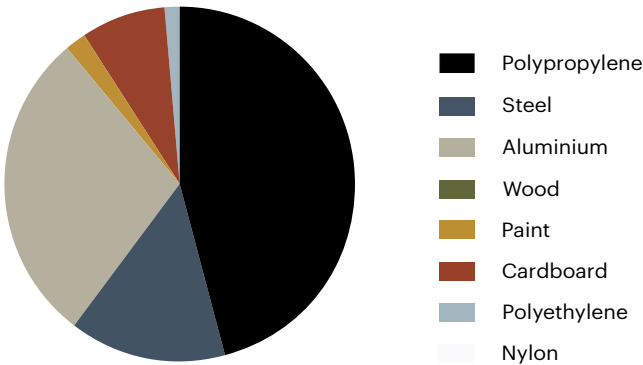
Designed by: Lievor Altherr Molina



Material	kgs	%
Steel	1,12	14,26
Aluminium	2,25	28,61
Paint	0,15	1,90
Cardboard	0,62	7,85
Polypropylene	3,63	46,10
Nylon	0	0
Wood	0	0
Polyethylene	0,10	1,27

Recycling 35%

Recyclability 100%



Lottus Chair 4R fix with Wheels and Alumniun arms

SI007041

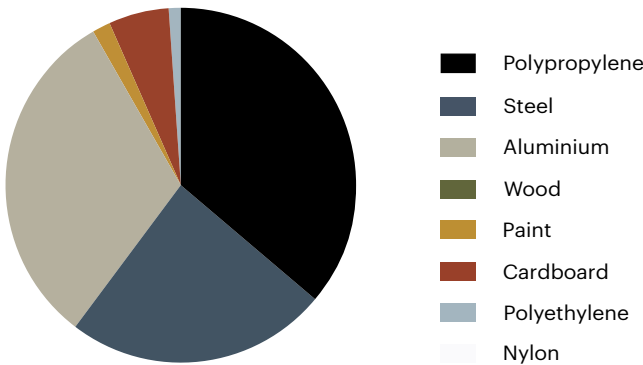
Designed by: Lievor Altherr Molina



Material	kgs	%
Steel	2,41	24,13
Aluminium	3,15	31,48
Paint	0,15	1,50
Cardboard	0,56	5,59
Polypropylene	3,63	36,30
Nylon	0	0
Wood	0	0
Polyethylene	0,10	1,00

Recycling 43%

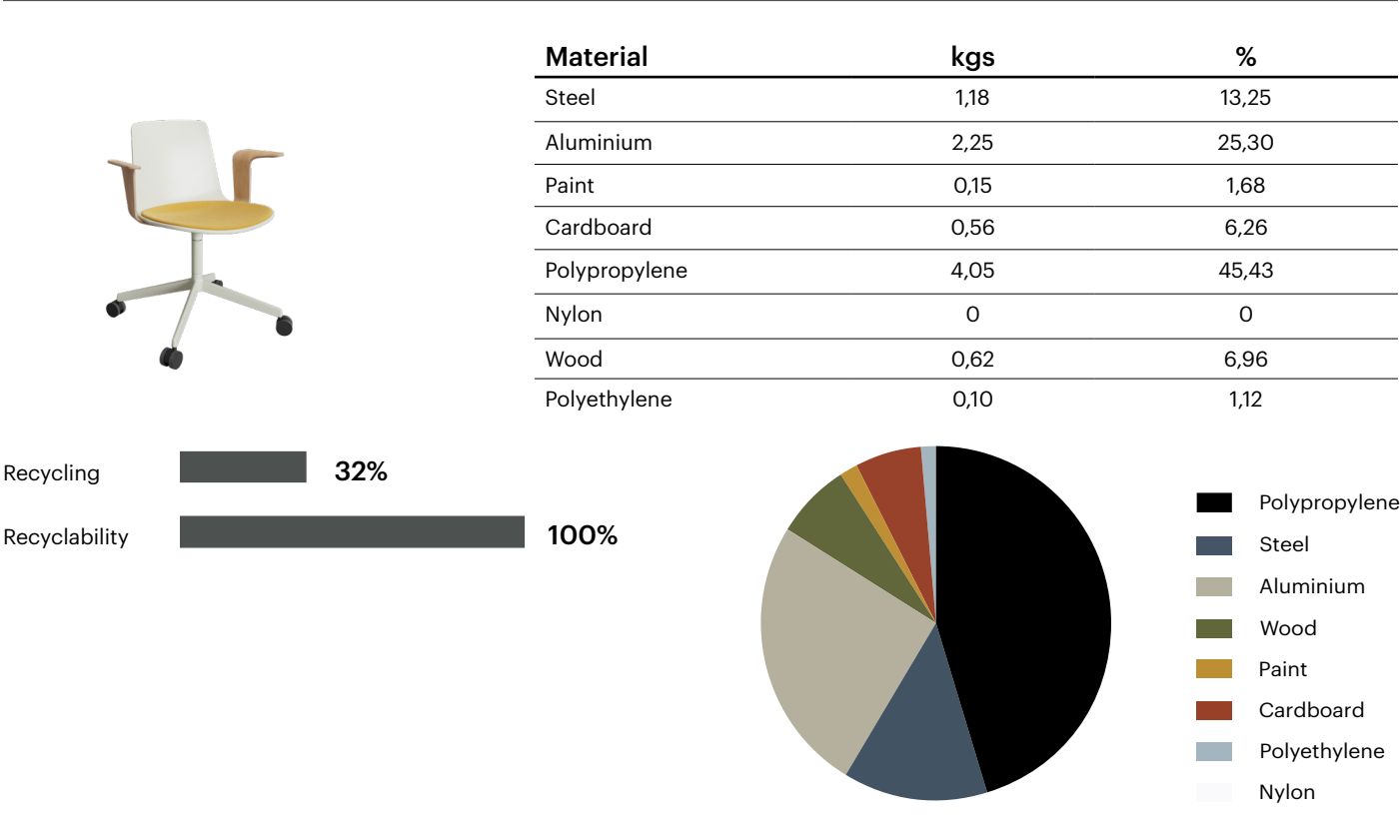
Recyclability 100%



Lottus Chair 4R fix with Wheels and Wood arms

Designed by: Lievor Altherr Molina

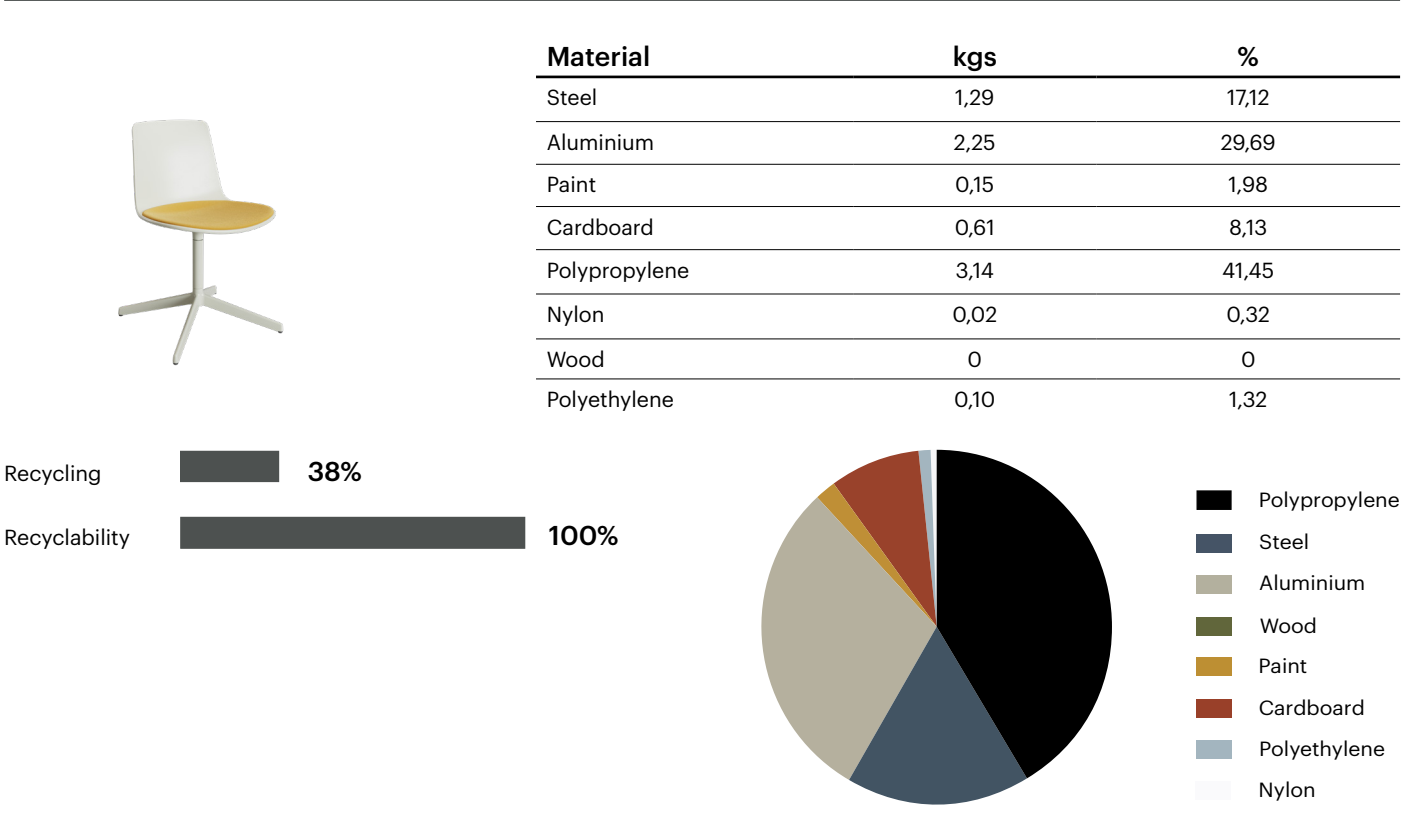
SI007042



Lottus Chair 4R Swivel

Designed by: Lievor Altherr Molina

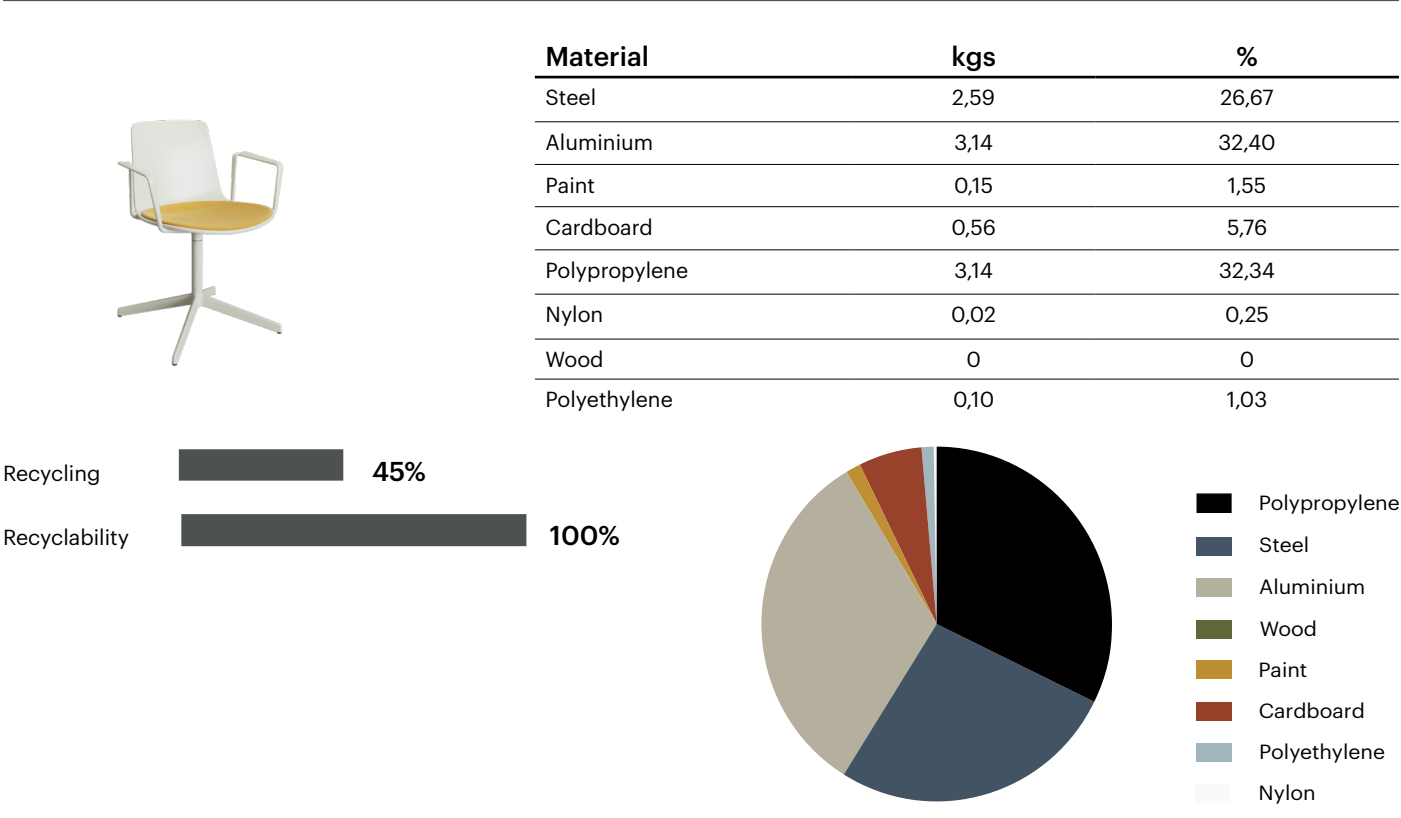
SI007002



Lottus Chair 4R Swivel with Aluminium arms

Designed by: Lievor Altherr Molina

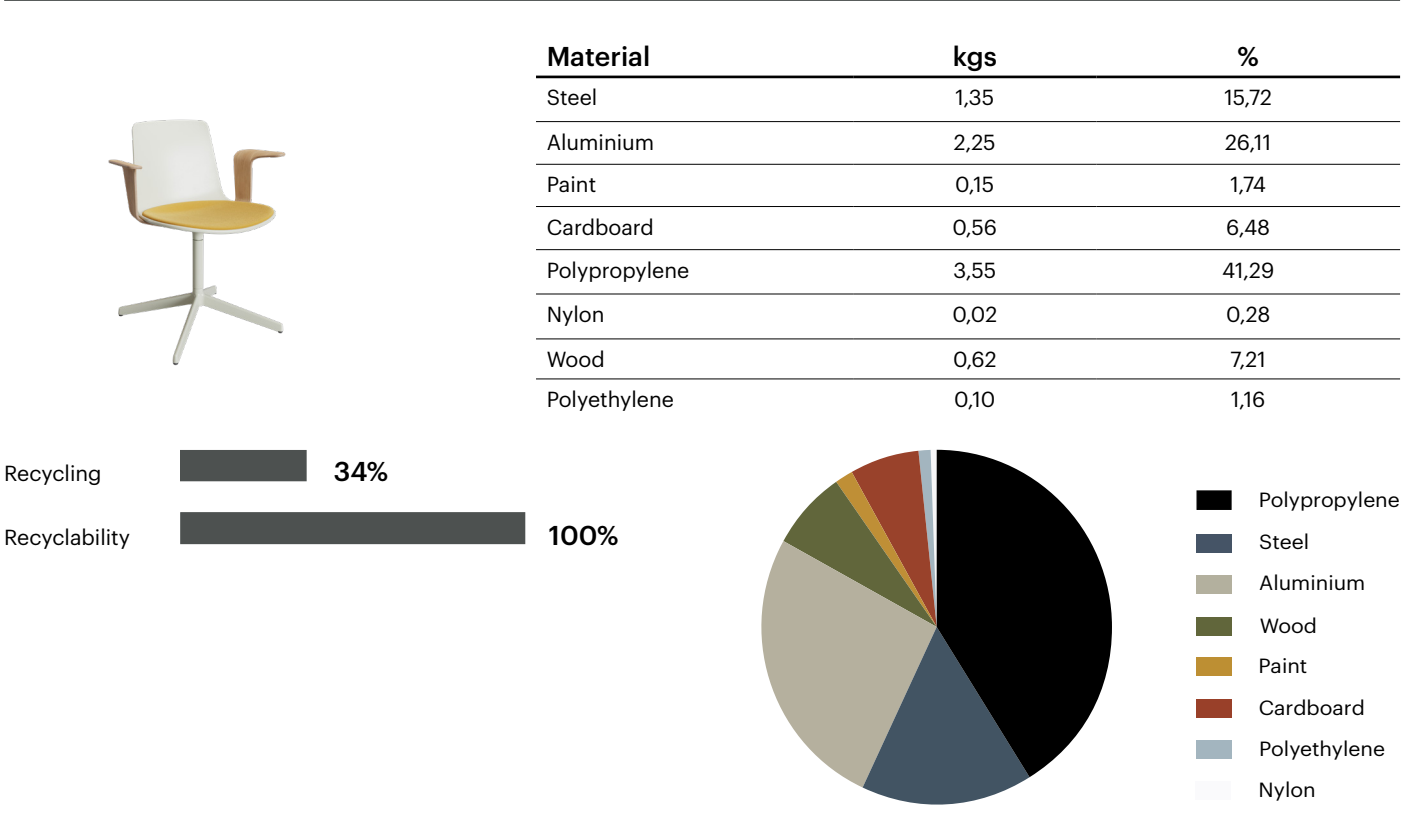
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Lottus Chair 4R Swivel with Wood arms

Designed by: Lievor Altherr Molina

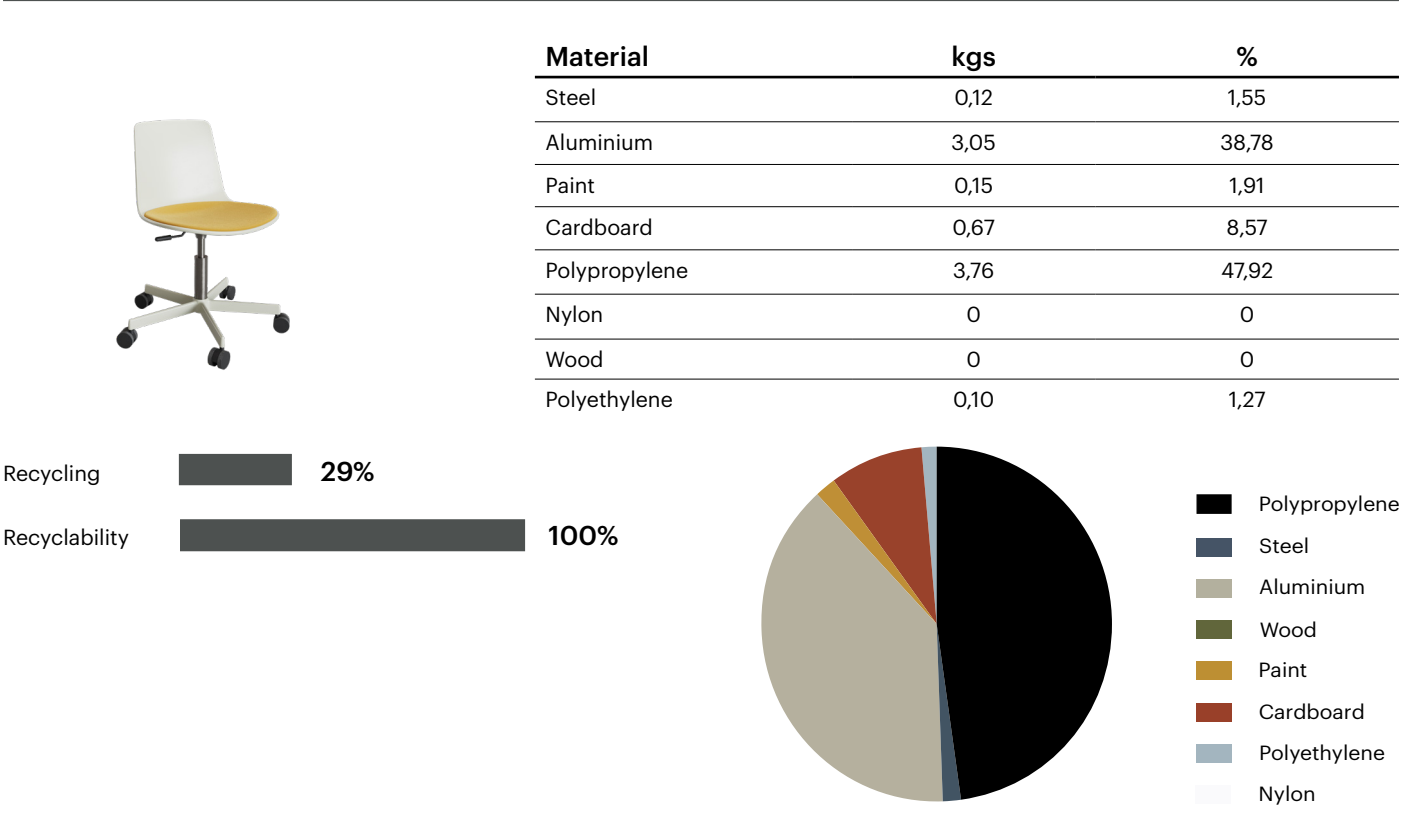
SI007046



Lottus Chair 5R

Designed by: Lievor Altherr Molina

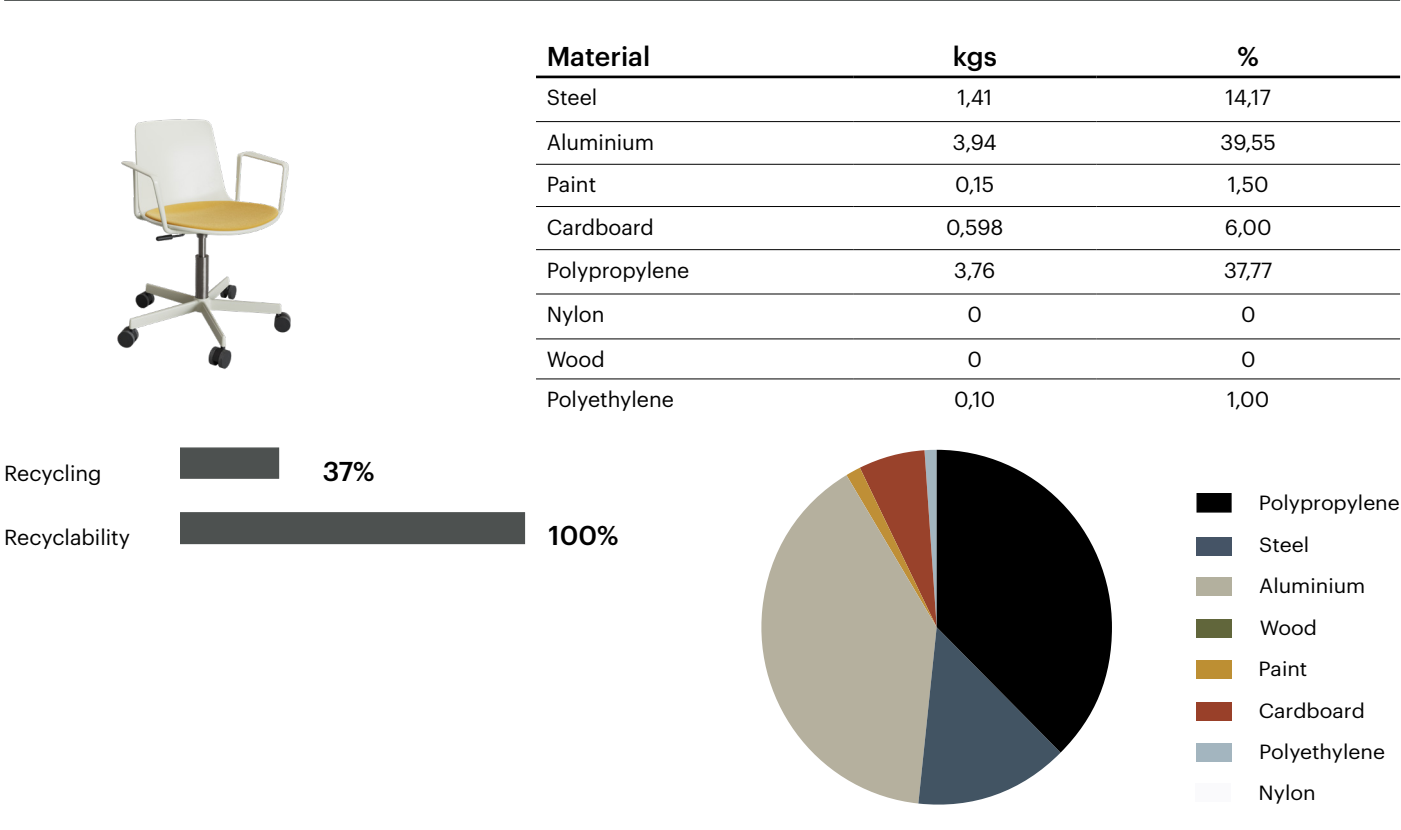
SI007007



Lottus Chair 5R with Aluminium arms

Designed by: Lievor Altherr Molina

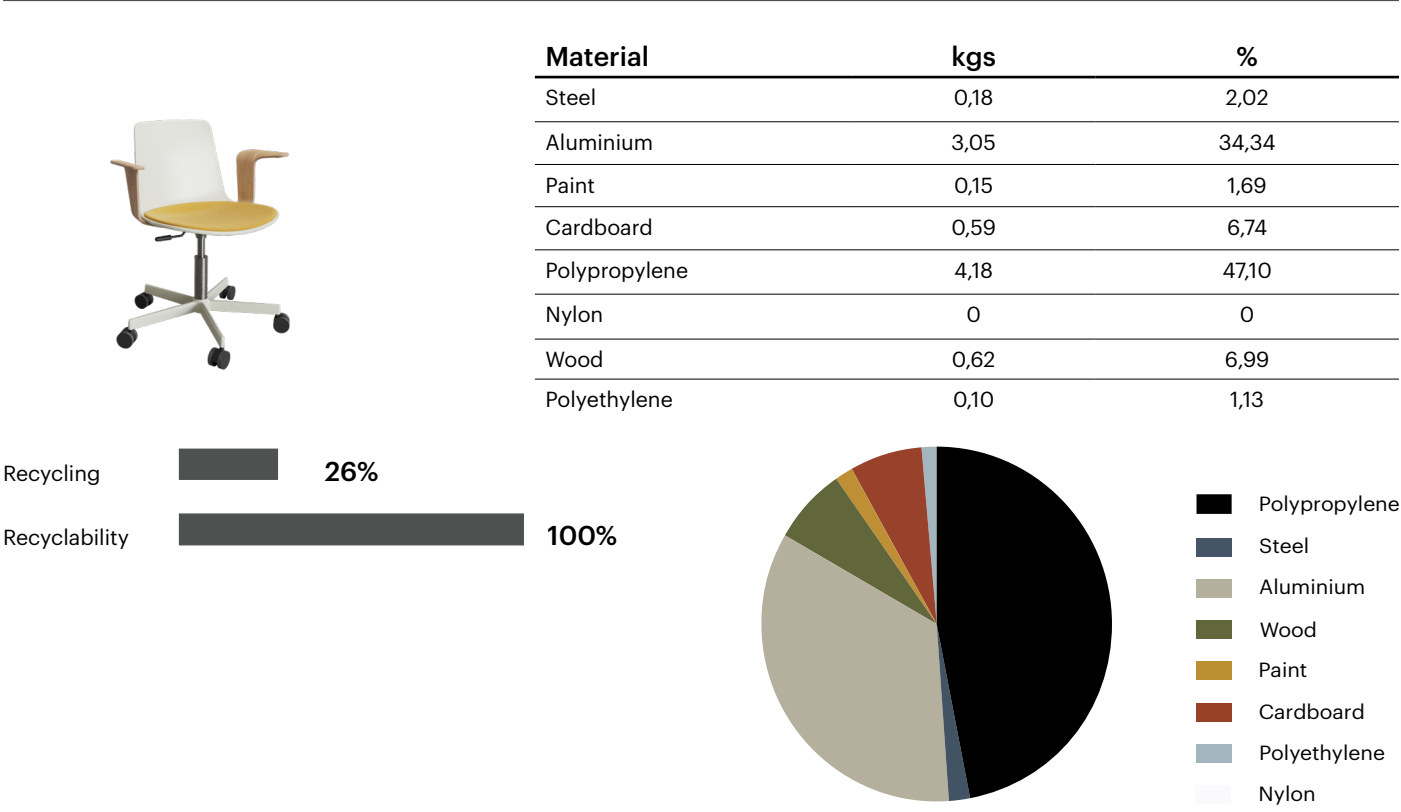
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Lottus Chair 5R with Wood arms

Designed by: Lievor Altherr Molina

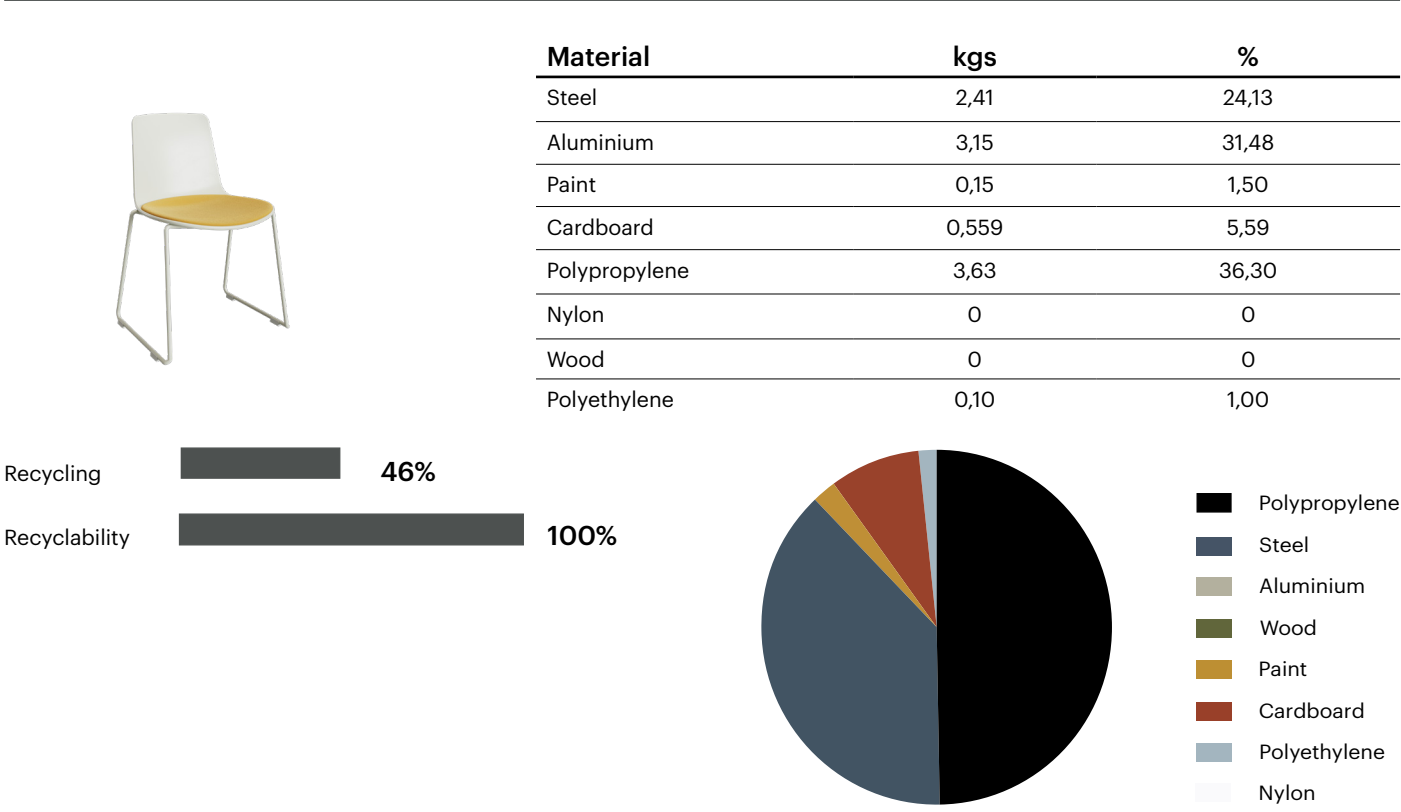
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Lottus Chair Sledge

Designed by: Lievor Altherr Molina

SI007010



Lottus Chair Sledge with arms

SI007024

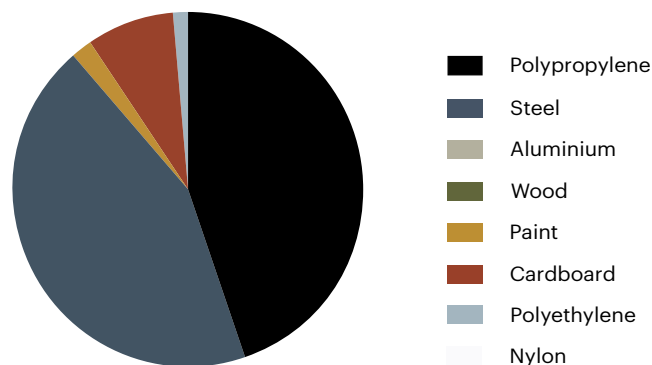
Designed by: Lievor Altherr Molina



Material	kgs	%
Steel	3,35	43,96
Aluminium	0	0
Paint	0,15	1,97
Cardboard	0,60	7,92
Polypropylene	3,41	44,83
Nylon	0	0
Wood	0	0
Polyethylene	0,10	1,31

Recycling 51%

Recyclability 100%



Lottus Chair Spin Fix

SI007005

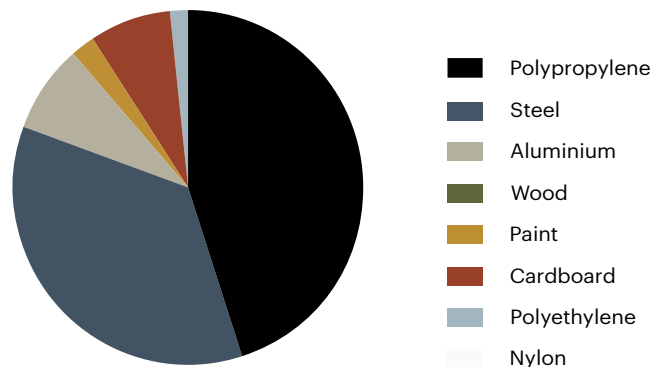
Designed by: Lievor Altherr Molina



Material	kgs	%
Steel	2,48	35,70
Aluminium	0,55	7,92
Paint	0,15	2,16
Cardboard	0,53	7,65
Polypropylene	3,14	45,14
Nylon	0	0
Wood	0	0
Polyethylene	0,10	1,44

Recycling 46%

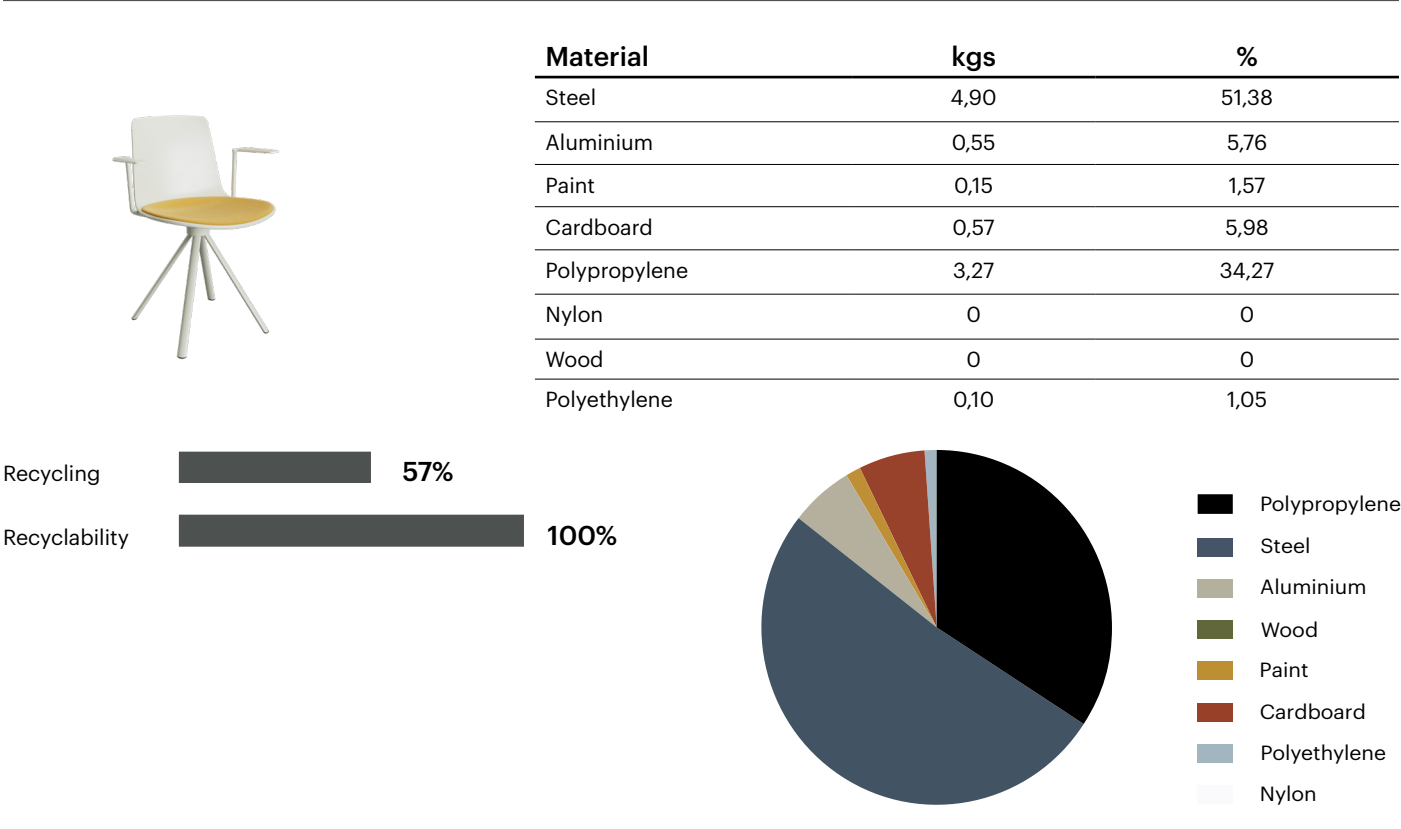
Recyclability 100%



Lottus Chair Spin Fix with Wing arms

Designed by: Lievor Altherr Molina

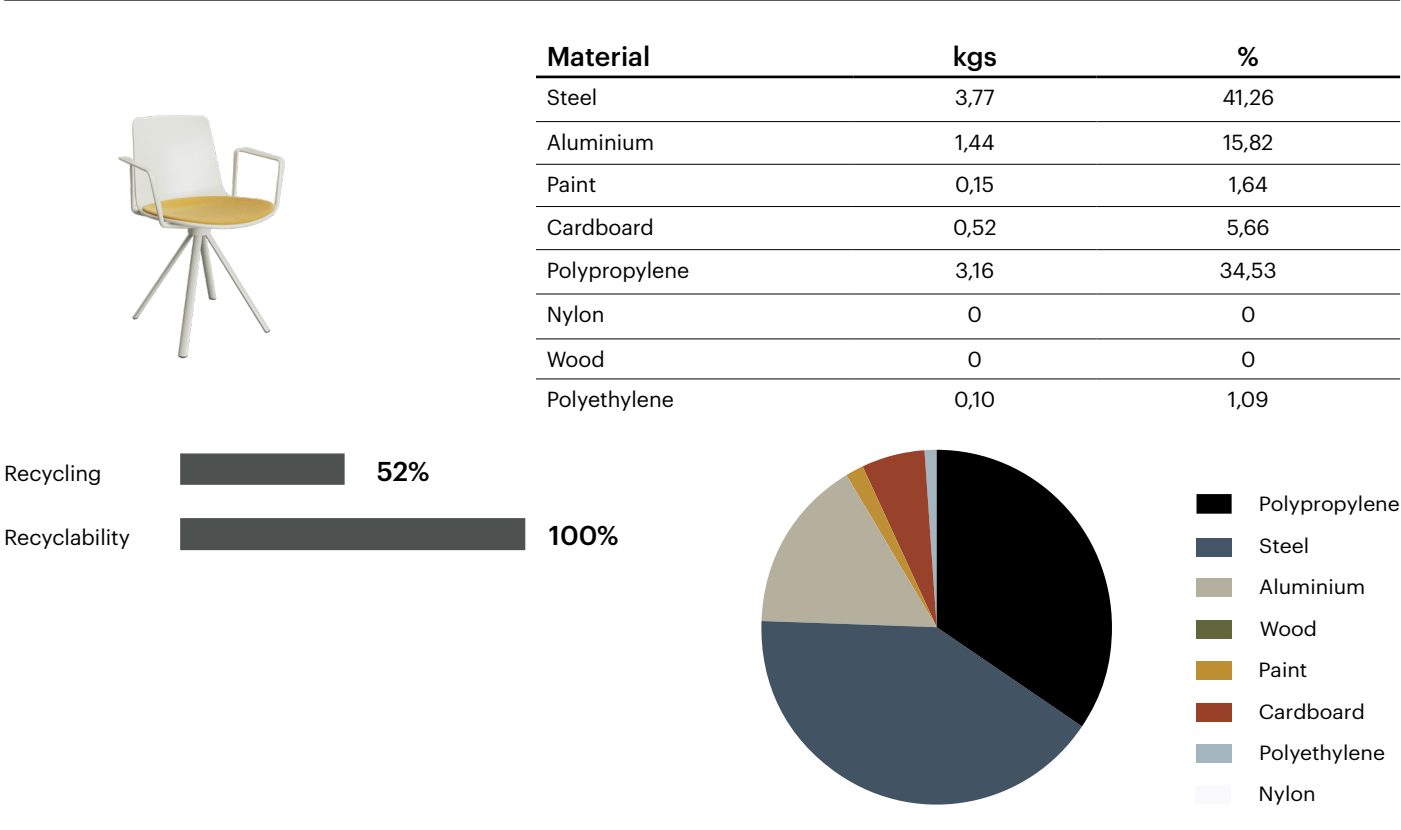
SI007034



Lottus Chair Spin Fix with Aluminium arms

Designed by: Lievor Altherr Molina

SI007033



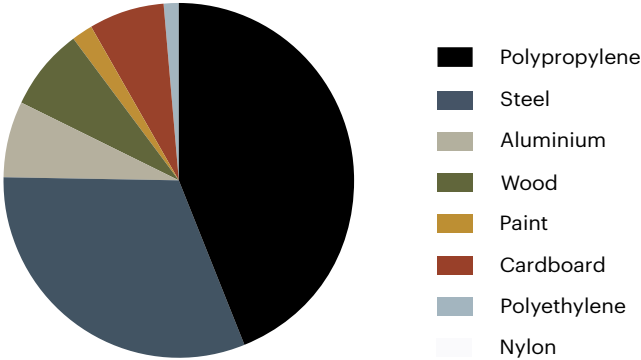
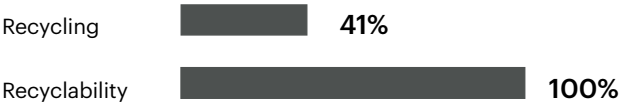
Lottus Chair Spin Fix with Wood arms

SI007035

Designed by: Lievor Altherr Molina



Material	kgs	%
Steel	2,54	31,33
Aluminium	0,55	6,79
Paint	0,15	1,85
Cardboard	0,57	7,03
Polypropylene	3,57	44,10
Nylon	0	0
Wood	0,62	7,66
Polyethylene	0,10	1,23



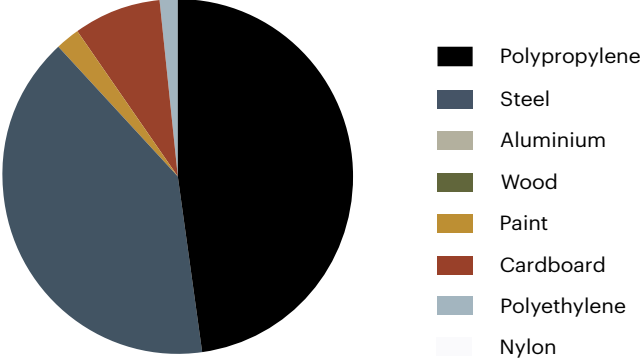
Lottus Chair Spin Swivel

SI007006

Designed by: Lievor Altherr Molina



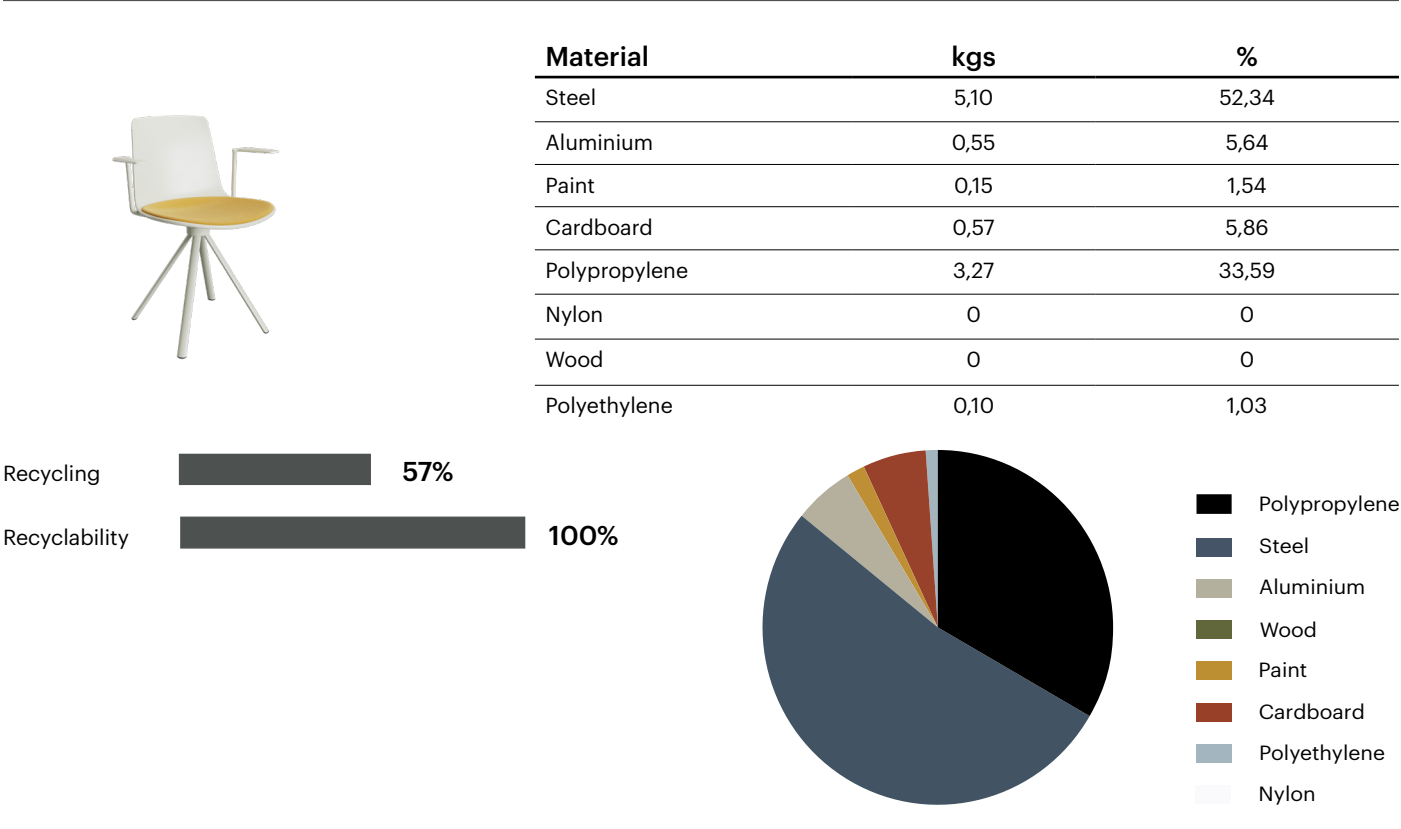
Material	kgs	%
Steel	2,66	40,34
Aluminium	0	0
Paint	0,15	2,27
Cardboard	0,53	8,06
Polypropylene	3,16	47,81
Nylon	0	0
Wood	0	0
Polyethylene	0,10	1,51



Lottus Chair Spin Swivel with Wing arms

Designed by: Lievor Altherr Molina

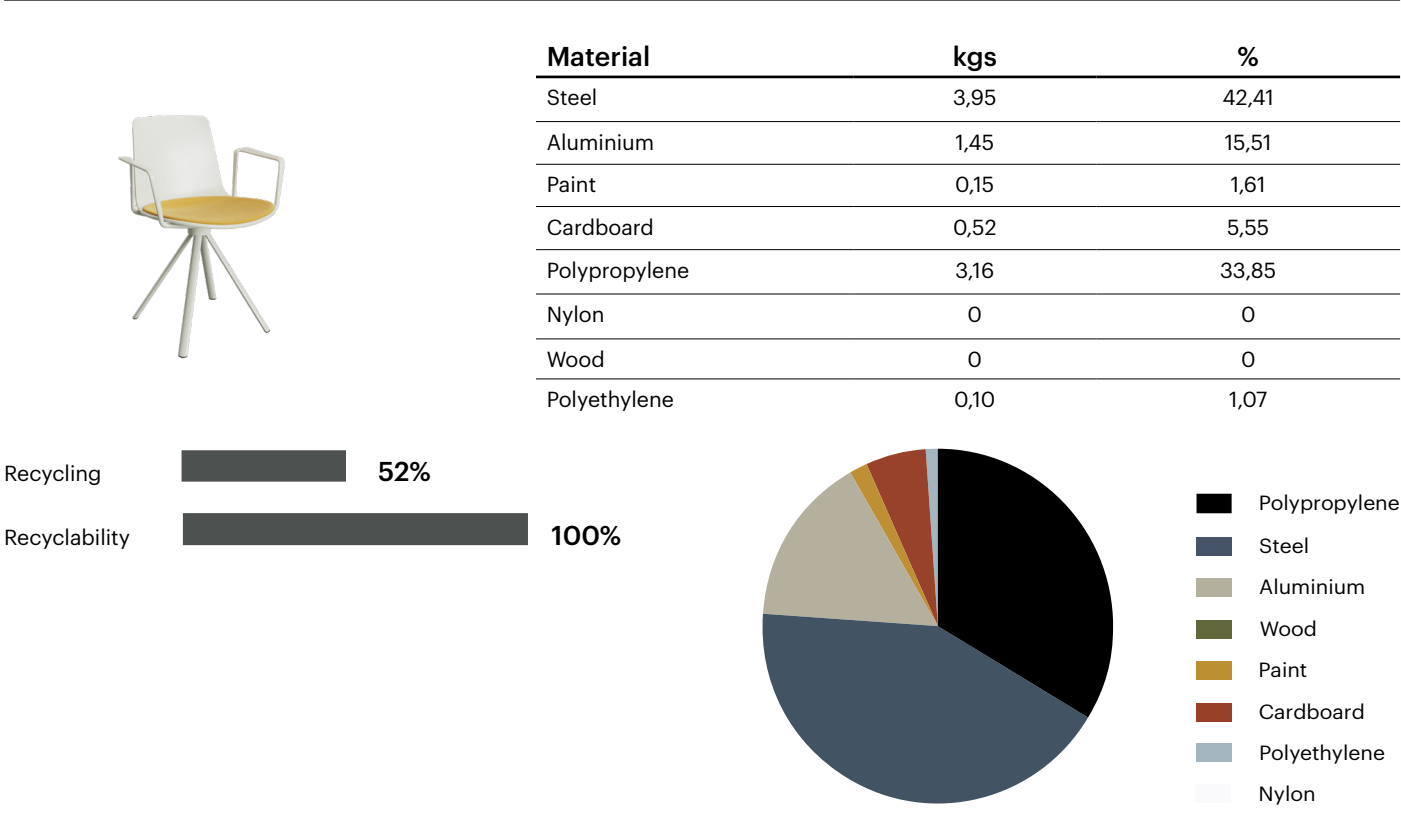
SI007037



Lottus Chair Spin Swivel with Aluminium arms

Designed by: Lievor Altherr Molina

SI007036



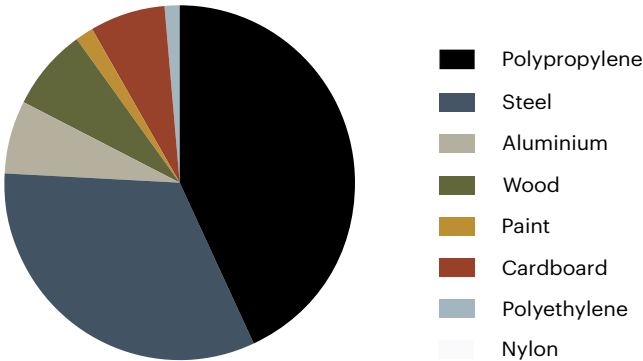
Lottus Chair Spin Swivel with Wood arms

SI007038

Designed by: Lievor Altherr Molina



Material	kgs	%
Steel	2,72	32,85
Aluminium	0,55	6,64
Paint	0,15	1,81
Cardboard	0,57	6,88
Polypropylene	3,57	43,13
Nylon	0	0
Wood	0,62	7,49
Polyethylene	0,10	1,21



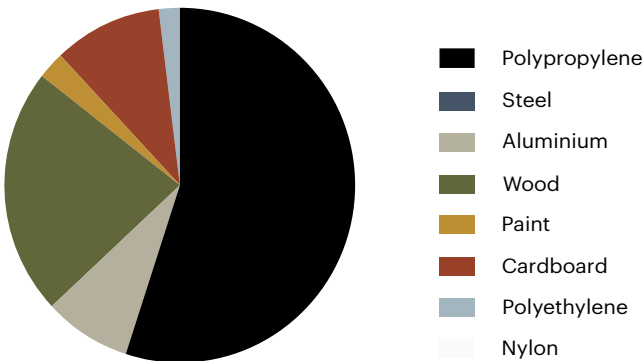
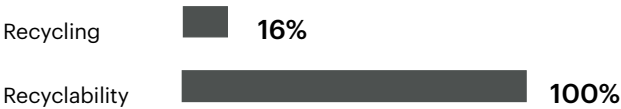
Lottus Chair Spin Wood

SI007004

Designed by: Lievor Altherr Molina



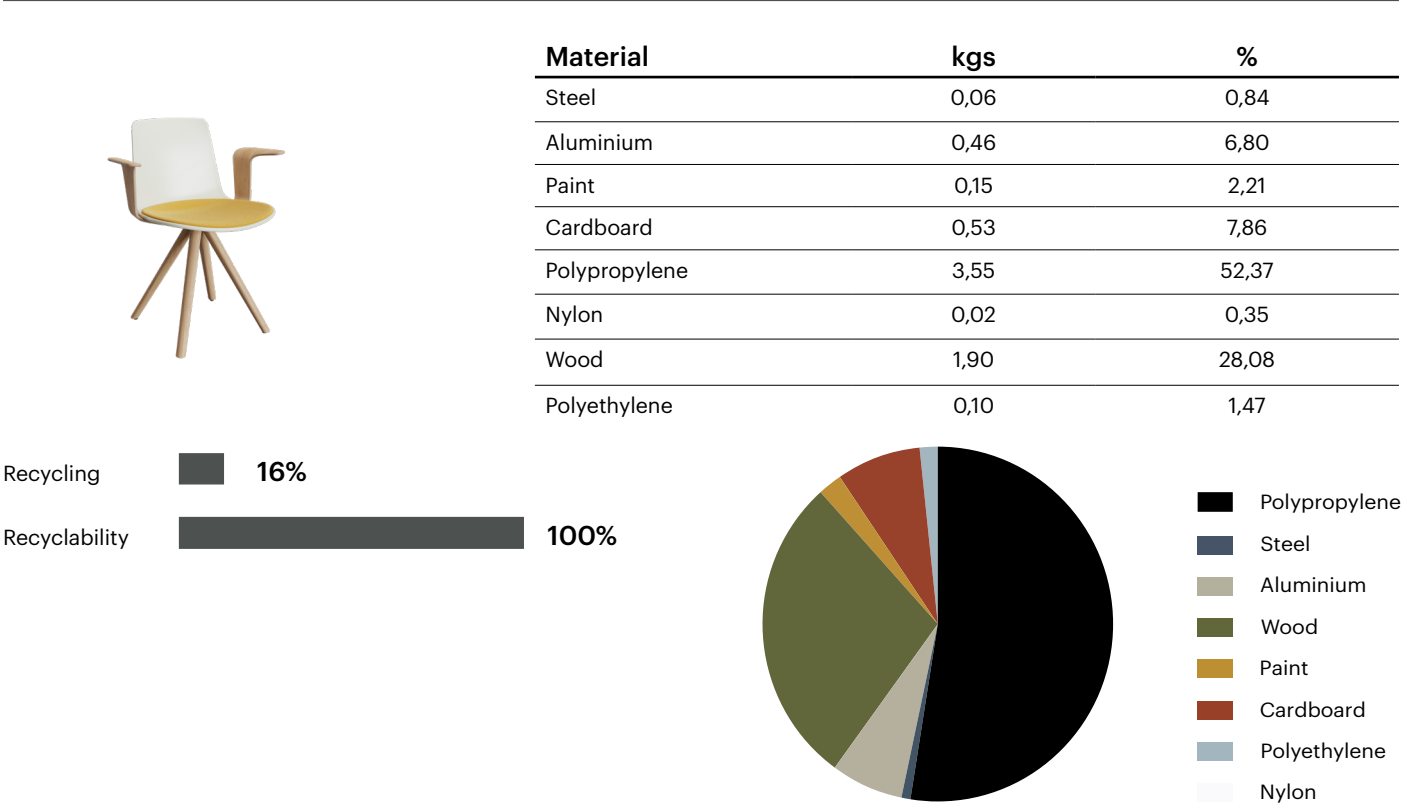
Material	kgs	%
Steel	0	0
Aluminium	0,46	8,17
Paint	0,15	2,66
Cardboard	0,51	9,06
Polypropylene	3,14	55,58
Nylon	0	0
Wood	1,28	22,76
Polyethylene	0,10	1,77



Lottus Chair Spin Wood with Wood arms

Designed by: Lievor Altherr Molina

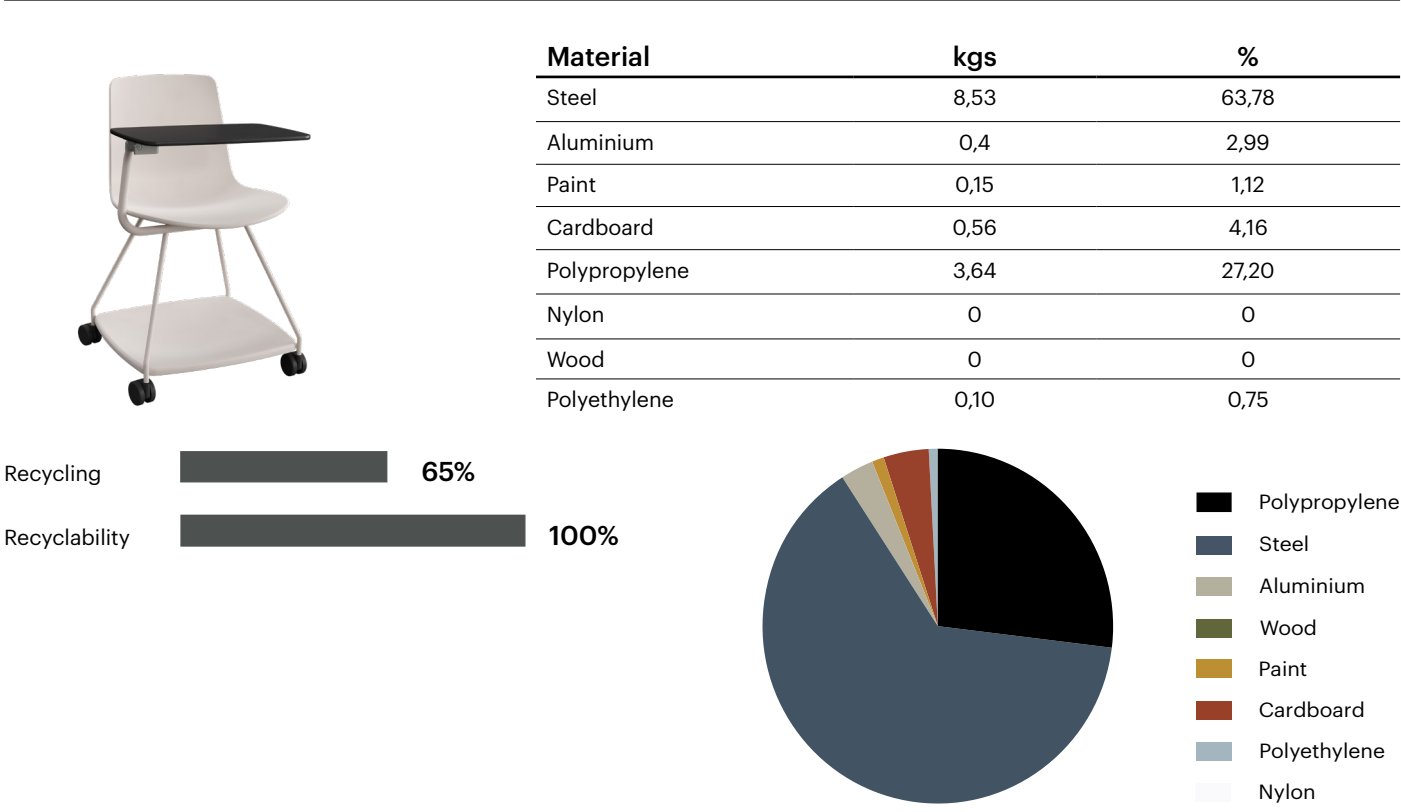
SI007047



Lottus Tray Chair

Designed by: Lievor Altherr Molina

SI007073



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